



## PRODUCT DATA SHEET

Date: 05/03/2024

**Spinnaker**  
550 Summit Avenue  
Troy, Oh 45373  
800 543-9452

**50# liner \*\* SP-924G \*\* 40# liner**

**Item#:** 0048681

Recommended Print Type(s) to Test	----- TRIMLESS PROGRAMS -----			
	Dist. Ctr	Length	Min. Width	Core
Flexo	Troy, Ohio	2.5 K	3"	3"
	Troy, Ohio	5 K	3"	3"

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Release Liner: <b>50# liner</b>	A bleached, calendered liner featuring higher tensile and tear properties than the 40# liner, making it an excellent liner for perforating, fan-folding, and edge-punching.
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	Typical Value
Basis Weight:	53 #/3000 ft <sup>2</sup>
Caliper:	3.2 mils
Tensile MD/CD:	48 / 26 #/inch
Tear MD/CD:	45 / 51 grams
Opacity:	74%

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Adhesive: <b>SP-924G</b>	This acrylic adhesive is designed to cut cleanly while yielding excellent adhesion to a wide variety of surfaces, SP-924G features excellent initial tack and minimal cold flow; it is an excellent choice for transfer tapes..
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	Typical Value
Coat Weight:	13 #/3300 ft <sup>2</sup>
Coat Weight:	19.24 grams/m <sup>2</sup>
Caliper:	.6 mils
Adhesion to Stainless Steel, oz. (90° Peel):	29
Loop Tack, oz.:	49
Service Temperature:	-40 to 240 °F
Minimum Application Temperature:	20 °F
Shear (1000g):	102 minutes

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Release Liner: **40# liner**

A bleached, calendered liner featuring excellent die cutting and stripping characteristics. Recommended for use in roll-to-roll applications.

	<b>Typical Value</b>
Basis Weight:	41 #/3000 ft <sup>2</sup>
Caliper:	2.5 mils
Tensile MD/CD:	34 / 21 #/inch
Tear MD/CD:	34 / 36 grams
Opacity:	69 max%

**Total Product Caliper:** 6.3 mils

**Product Basis Weight Per MMSI:** 245.05 #

**Shelf Life:** 12 month(s) when stored at 72° F, 50% RH

*For application recommendations call 877-210-5104*

*For samples or other questions please call your Sales Representative.*

**Important Notice**

These are typical values and should not be considered a specification. Adhesive properties were tested with a film facestock unless denoted with an asterisk(\*).

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